

# KAIZEN

# 5S

★★★★★

SHITSUKE  
**SOSTENERE**  
SUSTAIN

★★★★

SEIKETSU  
**STANDARDIZZARE**  
STANDARDIZE

★★★

SEISO  
**PULIRE**  
SHINE

★★

SEITON  
**ORDINARE**  
SET IN ORDER

★

SEIRI  
**SEPARARE**  
SORT